5/22

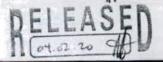
Work Order:

DART AEROSPACE LTD	Work Order:	229951
Description: Bearpaw Kit (48" x 19") 205/430	Part Number:	K10015
Dwg: D2521 Rev.H	Qty:	8 Kits
Ref: K10015 Rev. A; DSK086-6 Rev. A		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler Note: (1) K10015 Kit consists of Qty (2) D2521 Dwg not required	48	05.04.13	5
2	DC	Photocopy bluefile: K10015 D205-564-011 D430-688-011 and create labels per PPP K10015 (Bag Bluefiles separately) CHG002	DH	05.05.06	4
3	GA	Cut 2 blanks per (1) K10015 Kit Cut blank: 19.50" x 48.00" x 1.00" thick (+0.030/-0.000) per DSK086-6 Material: Black UHMW 1" (MUHMWB10) Batch:	5	6/0/16	5
4	MV	Inspect material for defects or damage prior to machining	E	0904/16	5
5	MV	Machine as per Folio FA222 and Dwg D2521 Identify as D2521	So	05/04/18	
6	QC2	Inspect parts as they come off the CNC machine	Én	05/04/18	5
7	MV	Deburr	S	6 5/04/18	-
8	MV	Form as per Dwg D2521 using bending Jig DT8328	977	67.04118	> ,
9	QC8 & 5	Second inspection	m	05/04/27	5
10	KP	Pick: Packing Kit (Note: D2521 is on the BOM as material from step 3)           Qty         Part Number         Description         Batch           8         D2182B055         Rubber Cushion         B21872           16         D2274         Radius Block         B22999           2         D2521         Bearpaw         B22995A           16         D2529         Washer         B22504           8         D2947         Clamp         B19991/B3           16         AN4-15A         Bolt         m15991/B3           16         AN960JD416         Washer         m15993           16         MS21042L4         Nut (or -4)         m15924           1         Paperwork package from Step 2			
11	QC4	Inspect Kit for 100% Completeness on the W/O		1 1 1 1 3	4
12	PK	Identify and pack for shipping as per PPP K10015	dB dy	05/05/05	A
13	AC	Res. D	Cd	05/05/06	4
14	DC	Cost / part 399,3/ Close W/O 385.57	Sar	05.05.10	9
W. 448	Alle	Inspect Level 21	THE	05.05.10	4

Rev Date Revised By Change Approved K10015 created for Bearpaw Kit (MPP 2164) 01.10.16 A SM 03.05.26 В Reformat; Incorporated D2521 KJ/RF C 04.02.17 Tolerance added to Step 3 KJ/JLM

BI



## Dart Aerospace Ltd

W/O: K10015			WORK ORDER CHANGES							
DATE	STEP		PROCEDURE CHANGE		Ву	Date	Qty	Approval Mfg / Design Mgs	Approval QC Inspector	
05-04-27-	8.	Pelete Step #8	AS par Now Row	9	SH	6.0.20	1/2	1000 P12	805.10	
	_	7						,		

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
		Description of NC		Corrective Action Section B		Verification							
DATE	STEP	Section A			Sign & Section C		Approval Design Mgr	Approval QC Inspector					
					ε								
			3										

Part No:	PAR #:	Fault Category: I	NCR:	Yes	No	DQA:	Date:
NOTE: Date & initial all entries				QA: I	V/C C	losed:	Date:

DART AEROSPACE LTD	Work Order:	22995
Description: Bearpaw	Part Number:	D2521
Inspection Dwg: D2521 Rev: H		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

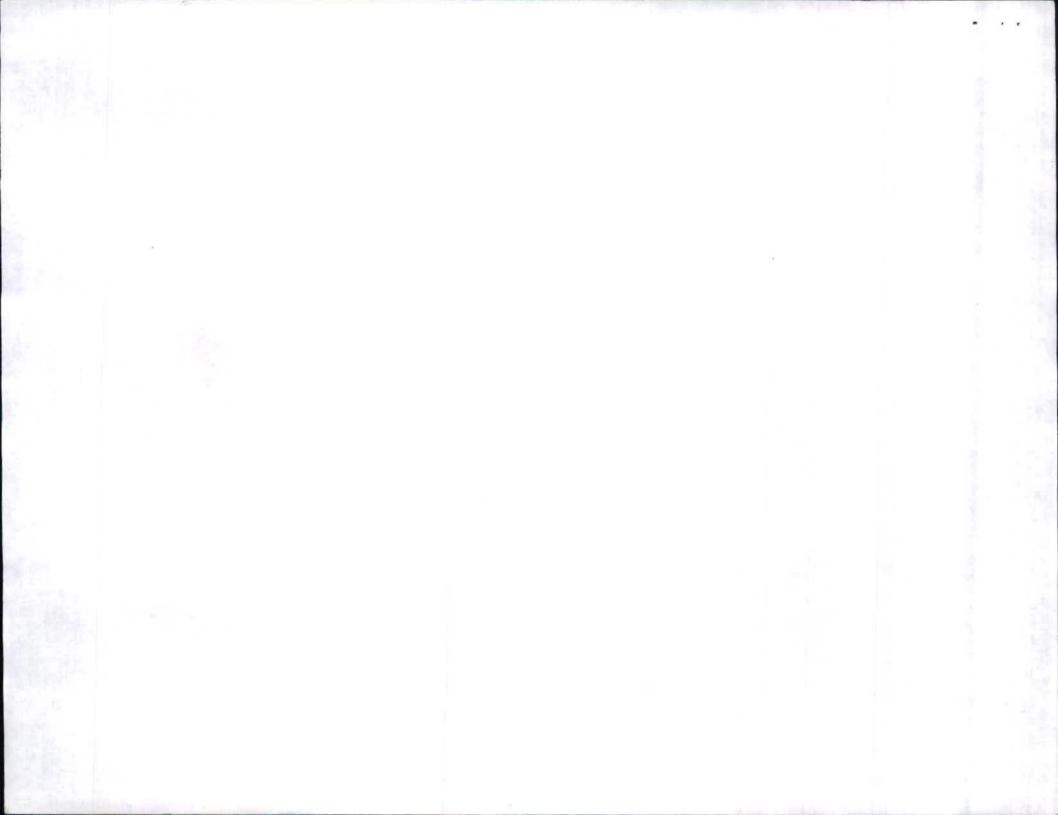
X First Article Prototype

	ction Sheet g Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	1.000	+/-0.030	1.010	v			
В	5.600	+/-0.030	5.596			- 1	
С	11.500	+/-0.030	11.520	~		ARREASIO	
D	10.250	+/-0.010	10-250		dia.	1APP NEASON	
E	13.250	+/-0.010	13.250	v		TADE NEWSON	
F	8.500	+/-0.010	8.500	1			
G	22.125	+/-0.030	22 125			TARE renscae	
Н	8.75	+/-0.010	8-148	/			
1	44.500	+/-0.030	44520	0,			
J	6.688	+/-0.030	100 666		12867		
K	5.625	+/-0.030	5.619	1			
L	7.000	+/-0.030	7.006	~			
М	5.000	+/-0.010	5010	-			
N	4.000	+/-0.030	3.599	/			
0	6.625	+/-0.030	6625	V			-43
Р	19.000	+/-0.030	19.020	1			
Q	0.31 x 45°	+/-0.030	0.389,450	0,			
R	0.19 x 45°	+/-0.030	6 290,45°				
S	0.50 x 45°	+/-0.030	0.512 x45°	V			
T	0.38 x 45°	+/-0.030	0.386,450	V			
U	0.063 x 45°	+0.030/-0.010	6.063×450				
V	Ø0.260	+0.005/-0.000	0 260	V			
W	Ø0.93	+/-0.030	0.938				
X	0.30	+0.030/-0.010	0.306	1			
Y	0.375	+/-0.010	0.373	-,			
Z	0.750	+/-0.030	0.750				
AA	0.250	+/-0.010	0259	V			
AB	4.000	+/-0.030	3.995	~			
AC	6.625	+/-0.030	6.628				
AD	0.950	+0.030/-0.010	0.945	V			
AE	0.375	+/-0.010	0.378				
AF	3.399	+/-0.030	3403				
AG	6.625	+/-0.030	663	0			

Measured by:	En	Audited by:	grif-	Prototype Approval:	N/	A
Date:	05/64/17	Date:	05/04/18	Date:	N	A

Rev	Date	Change	2.4	Revised by	Approved
A	03.09.22	New Issue	P/O K10015	KJ/RF	di

	*		
*			



## Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Apr 12, 2005 02:25 pm

Work Order No : 0022995 A

Project Name : K10015 Project For : WK522

Work Order Type : Main Main WO Number

House Part Number : \*K10015 Description : Bearpaw Kit Manufactured : Yes

Amount Req'd :

Amount Done : : 04-12-05 Start Date Est Finish Date : 05-30-05

Act Finish Date : Drawings Reqd : No

Ok for Approval : Approval Rec'd :

Department Code:

Burden Flags : NNNNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date Invoice Number :

0.00 Invoice Amount :

Order Entry No :

OE Value : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
	==	========		========	==========	=========
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost		0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	========	======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost		0.00	0.00			

			Estimated	Actual
Labour Hrs/Amount	Done	:	0.00	0.00
Profits/(Loss)			0.00	0.00